Dart Aerospace Ltd.

Date: Tuesday, 18/09/2007 3:28:23 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: ELECTRIC STEP BUSHING KIT
Job Number	: 34703		
Estimate Number	: 12987		
P.O. Number	: N/A	**Part Number**	: DSI 9374011
This Issue	: 18/09/2007 **S.O. No.** : N/A	**Drawing Number**	: DSI 9374 REV A
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: N/A **Type** : MACHINED PARTS	**Drawing Revision**	: A
Previous Run	: 33928	**Material**	: N/A
Written By	: ____________	**Due Date**	: 25/09/2007 **Qty:** 15 **Um:** Each
Checked & Approved By	: ____________		
Comment	: Est Rev:A New Issue 07-08-10 JLM Verified By:EC		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Photocopy bluefile & type labels per PPPDSI 9374-011 CHG 001 En 09/08/26

2.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D36201	BUSHING

Comment: Qty.: 4.0000 Each(s)/Unit Total : 60.0000 Each(s) 01/9/05
BUSHING
Batch: B33873 31 B34743 29X 59

4.0	AN653	Bolt

Comment: Qty.: 2.0000 Each(s)/Unit Total : 30.0000 Each(s)
Bolt
Batch: M105289 50

5.0	AN3106	Castellated Nut

Comment: Qty.: 2.0000 Each(s)/Unit Total : 30.0000 Each(s)
Castellated Nut
Batch: M105279 7/9/19 50

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Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	AN960JD616	Washer
7.0	MS24665300	Cotter Pin
8.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
9.0	PACKAGING 1	PACKAGING RESOURCE #1
10.0	QC21	FINAL INSPECTION/W/O RELEASE

6.0 AN960JD616 — Washer

Comment: Qty.: 4.0000 Each(s)/Unit Total : 60.0000 Each(s)
Washer
Batch: M109745

7.0 MS24665300 — Cotter Pin

Comment: Qty.: 2.0000 Each(s)/Unit Total : 30.0000 Each(s)
Cotter Pin
Batch: M105279

8.0 QC4 — INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0 PACKAGING 1 — PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP DSI9374-011 CHG 001
Location:
PPP Rev: Draft

10.0 QC21 — FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

Form: rprocess